



MIGHTY LUBE® CLEANING BRUSHES

For 4" I-Beam Conveyors

INCLUDED IN THIS PACKAGE

MODEL 4-91BC Beam Sweep

Brush Assembly for 4" I-Beam

- Cleans the web surfaces of the rail
- Reduces debris fall out and improves grounding contact
- Easily installed and removed
- For best results, install one unit every 200 feet of chain

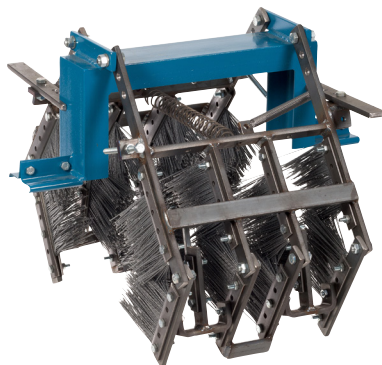


*4-91BC shown
installed in rail.
(Side View)

ALSO AVAILABLE:

I-Beam Conveyor Chain Cleaner

- Cleans chain and trolleys
- Removes debris and reduces rejects without contaminating parts
- Adjusts to contact hard to reach points
- Spring loaded to prevent jamming if a hanger passes at an odd angle



MODEL #400-I
For Four Inch I-Beam

Yoke Cleaning Brush

- Removes buildup from hard to reach, often overlooked sources of contamination
- Mounting block welds to the bottom of the rail
- Brush is easily replaced



MODEL #40Y
For Four Inch I-Beam

See our website for information on **Powered Cleaners** as well as other Mighty Lube Equipment.



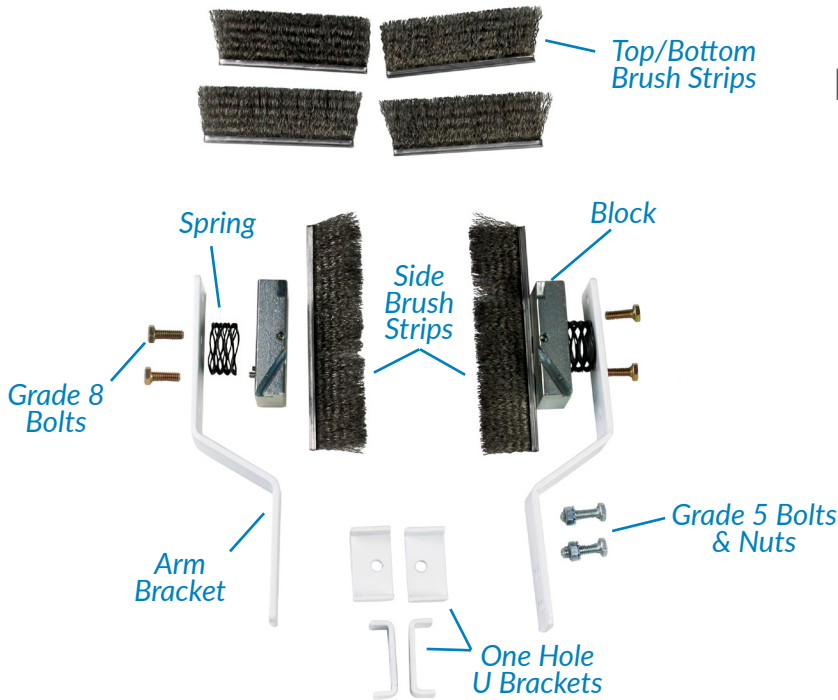
MIGHTY LUBE®
Systematic Lubrication, Inc.

WWW.MIGHTYLUBE.COM

9569 W 40TH ST • FREMONT, MI 49412 | PHONE 231-924-6160



4-91BC BEAM SWEEP INSTRUCTIONS



MODEL #4-91BC PARTS

(2) B914BL	Block
(4) B914U1	One Hole U Bracket
(2) B914AB	Arm Bracket
(2) B914SP	3/4" x 1" Spring
(4) B914BLT8	Grade 8 1/4" x 20 x 3/4" Bolt
(2) B914BLT5	Grade 5 1/4" x 20 x 1 1/4" Bolt
(6) B914SS	8/32 x 1/4 Allen Screw
(2) B914N	1/4" x 20 Nut

REPLACEMENT BRUSHES:

(4) B914BRTB	Top/Bottom Brush Strip
(2) B914BRS	Side Brush Strip

INSTALLATION

Complete assemblies are shipped with brushes pre-assembled



*4-91BC shown
installed in rail.
(End View)

1. To install the Beam Sweep on your conveyor you need only two 7/16" wrenches.
2. Remove three lower bolts.
3. Select a link of your chain which does not have a trolley set installed. Place the two Arm Brackets of the Beam Sweep from the rail down through the open link.
4. Now install the two U Brackets as pictured in the end view photo*.
5. When installed properly the Beam Sweep will resemble a trolley set.

Installation of Replacement Brushes:

1. Remove brush cleaner from the conveyor chain.
2. Loosen brush strip set screw, remove old brush strip. Note where brush strip is positioned in the brush channel.
3. Insert new brush strip in the brush channel. Make sure new brush is in same position as old brush.
4. Tighten brush strip set screw.



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